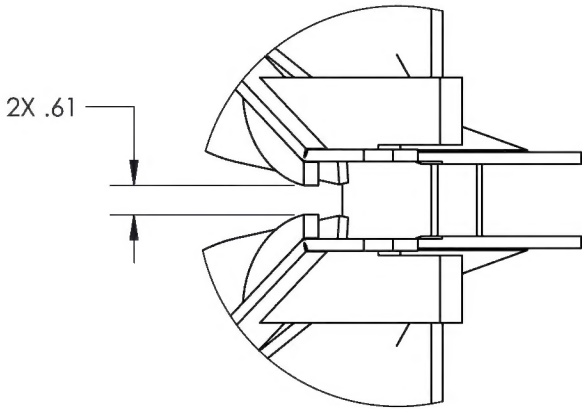
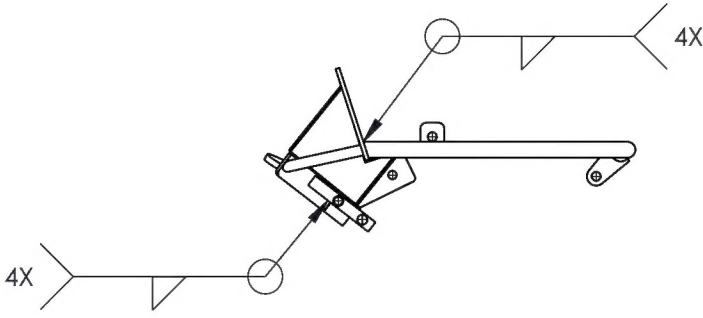
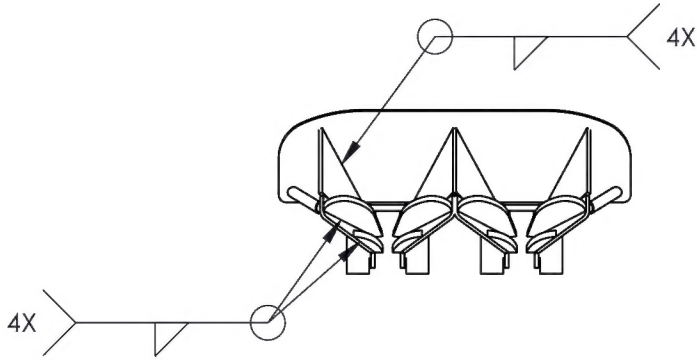
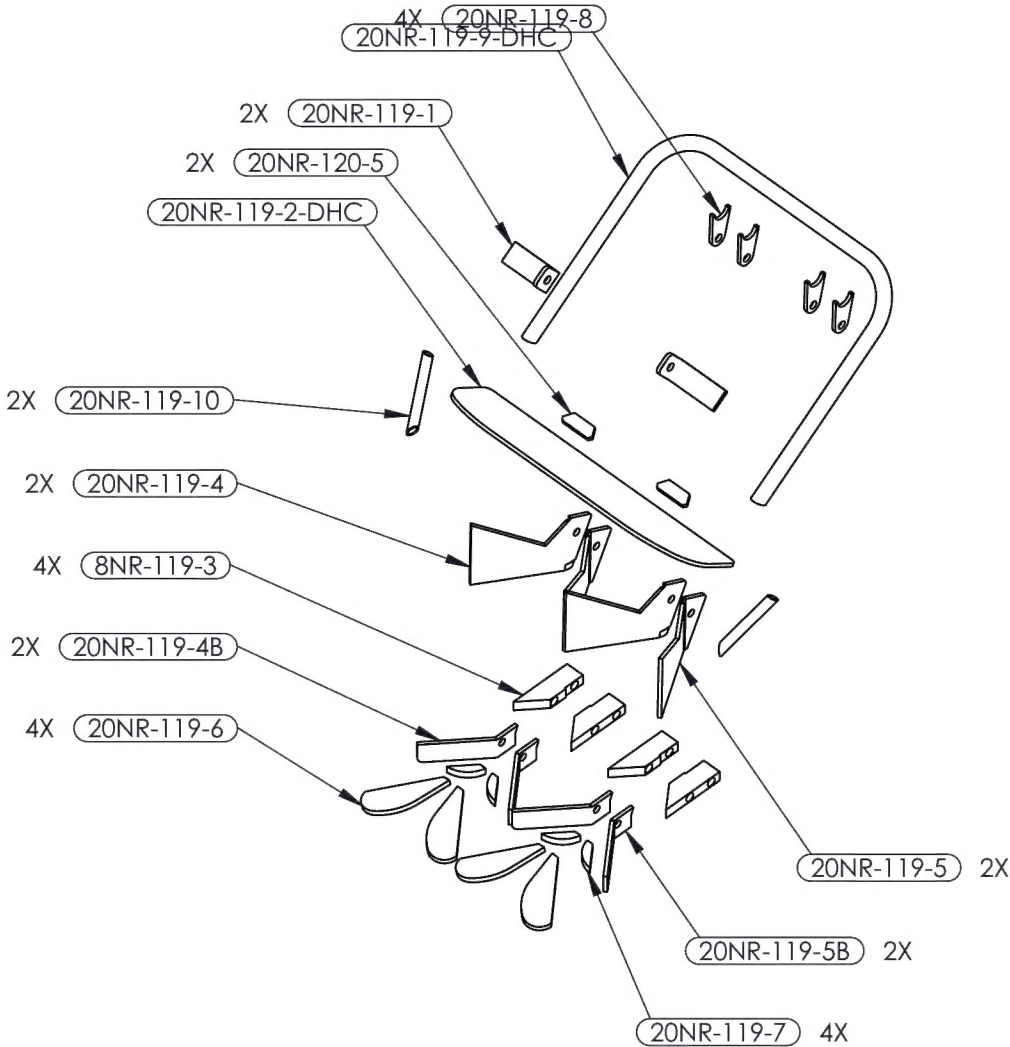
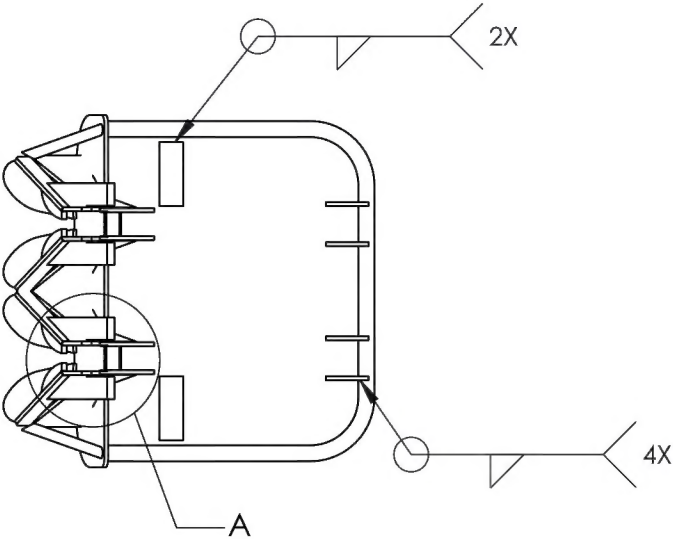


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			




DETAIL A
SCALE 1 : 4



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			8NR-119-3	4	FEEDER SUPPORT BRACKET	1018
			20NR-119-1	2	BRACKET	A36
			20NR-119-2-DHC	1	DHC BACK PLATE	1018
			20NR-119-4	2	LEFT TOP FEEDER	1018
			20NR-119-4B	2	BOTTOM LEFT FEEDER	1018
			20NR-119-5	2	TOP RIGHT FEEDER	1018
			20NR-119-5B	2	BOTTOM RIGHT FEEDER	1018
			20NR-119-6	4	UPPER FUNNEL GUIDE	4140
			20NR-119-7	4	LOWER FUNNEL GUIDE	1018
			20NR-119-8	4	FRONT SUPPORT	1018
			20NR-119-9-DHC	1	GUARD	1018/1026 CDS
			20NR-119-10	2	SUPPORT TUBING	1018/1026 CDS
			20NR-120-5	2	FUNNEL TAB	1018

1. USE 8/20NR CAGE JIG TO ASSEMBLE
2. 3/8 WELDING TO ALL PARTS

 RED BARN MACHINE	
TITLE DUAL HOOK CAGE	
DWG NO. 8NR-86	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ±.5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: SMITH APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT RED SPEC RAL 3000 USED ON MODEL
SCALE 1:12	DATE 8/19/2013
SHEET 1 OF 1	